

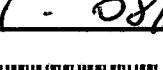
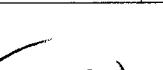
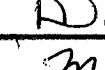
Date: Wednesday, 30/07/2008 12:54:54 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CROSSBOLT SPACER		
Job Number	: 40830					
Estimate Number	: 11010					
P.O. Number	:		Part Number	: D2649		
This Issue	: 30/07/2008	S.O. No. :	Drawing Number	: D2649 REV B1		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: / /		Drawing Revision	: B1		
Previous Run	: 39883		Material	:		
Written By	<u>J.F. 08-07-30</u>		Due Date	: 06/08/2008	Qty:	100 Um: Each
Checked & Approved By	:					
Comment	:					
Est F 02.03.26 Added turning on Cobra NG						

Additional Product

Job Number:	
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Seq. #:	Machine Or Operation:	Description:	
1.0	M6061T6T0375W058	6061-T6 RD Tube .375 x.058W	
Comment: Qty.: 0.2975 f(s)/Unit Total : 29.7465 f(s) 6061-T6 Tube .375 x.058W Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall			J.F. 08/08/01 Batch M109380 
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
Comment: HARDINGE CNC LATHE SMALL Machine as per folio _____ on cobra machine.			J.F. 08/08/01 
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			J.F. 08/08/01 
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK			KP 08/08/01 
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Barclay</u>			J.F. 08/08/01 
6.0	QC21	FINAL INSPECTION/W/O RELEASE	
Comment: FINAL INSPECTION/W/O RELEASE			D 08/05/08 
Job Completion			MF 08-08-05

DART AEROSPACE LTD	Work Order:	40830
Description: Crossbolt Spacer	Part Number:	D2649
Inspection Dwg: D2649 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	J.F.	Audited by:	RQ	Prototype Approval:	N/A
Date:	08/08/01	Date:	08/08/01	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF	PP



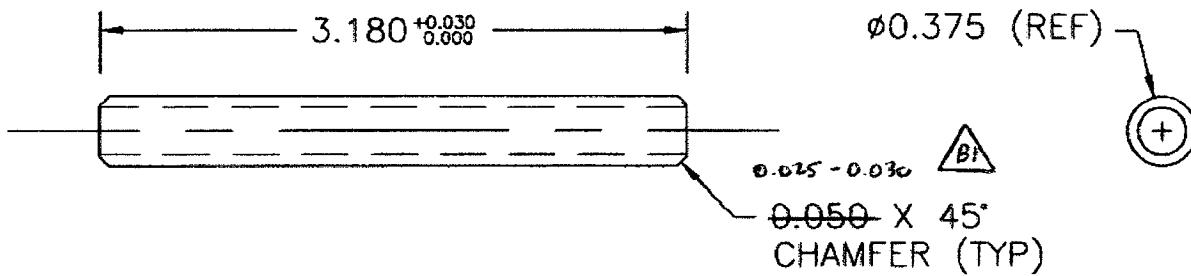
GA COPY ISSUED

DESIGN <i>DW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>DW</i>	APPROVED <i>BW</i>	DRAWING NO. D2649
DATE 98.01.14		REV. B SHEET 1 OF 1
		TITLE CROSS BOLT SPACER
A	97.03.25	SCALE 1:1
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER
B1	02.06.13	REDUCE CHAMFER PER TSR 1246.

RELEASED

98.01.20 DS

w/o 40830



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED